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# Technical Information

## NORBIN<sup>®</sup> Clear

## N15-020

### Description:

2K clearcoat for all basecoat finish.

### Properties:

Medium solid, good hardness, fast drying.

### Application properties:

Application equipment	HVLP and Compliant gravity-feed spray gun. Nozzle diameter: HVLP 1.3 Compliant gravity 1.3-1.4 Air pressure: 2 bar 2 bar
Mixing ratio (by volume)	2 parts NORBIN <sup>®</sup> N15-020 Clear 1 part NORBIN <sup>®</sup> N75-021 Hardener
Spray viscosity	16 – 18 seconds <i>DIN 4 at 20°C</i>
Pot life	120 minutes at 20°C
Drying time	Normal dry: 30 minutes at 60°C Total hardness: after 24 hours <i>Drying time and pot life may change according to film thickness, ambient temperature, and humidity and hardener type. Above values given according to standard hardener and room temperature at 20°C.</i>
Film Thickness	50 – 60 µm
Spray coats	2 layers with 3 minutes flash off between coats

### Cautions:

Flammable. Observe label precautions.

### Shelf life:

24 months for unopened cans and storage temperature between 5°C – 40°C.

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