

# Technical Information

## NORBIN® 1K Primer Filler VOC N55-V15

### Description:

1K Primer Filler

### Properties:

Universal sanding filler and wet on wet in one. Recoatable wet on wet after 75 min 20°C

Excellent filling property Good weather resistance, excellent hardness, fast drying.

Can be applied on old paint work, aluminium, steel and galvanized steel.

### Application properties:

|                          |  |  |
|--------------------------|--|--|
| Application equipment    | HVLP and Compliant gravity-feed spray gun.<br>Nozzle diameter: HVLP 1.6/1.7 Compliant gravity 1.6/1.7<br>Air pressure: 2 bar 2 bar |  |
| Mixing ratio (by volume) | 100 parts<br>10 parts  | NORBIN® N55-V15 1K Primer Filler<br>NORBIN® N85-025 Thinner  |
| Spray viscosity          | 25 to 30 seconds<br><i>DIN 4 at 20°C</i>   |  |
| Pot life                 | 120 minutes at 20°C  |  |
| Drying time              | 2 coats<br>2/3 coats<br>1/2 coat(s)  | Ready to sand (20°C): 60 min Paintable 75 min<br>Ready to sand (60°C): 30 min<br>Wet on wet (20°C): 75 Min |
| Film Thickness           | 60 – 80 µm   |  |
| Spray coats              | 2 to 3 layers with 5 minutes flash off between coats   |  |

### Cautions:

**Flammable. Observe label precautions.**

### Shelf life:

24 months for unopened cans and storage temperature between 5°C – 40°C.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH, Automotive Refinish Coatings Solutions, Europe, P.O.Box 6123, 48165 Münster, Germany, 04/2019