Technical Information

# NORBIN 1K Primer Filler VOC

**NORBIN**

A brand of
BASF - We create chemistry

N55-V15
NORBIN 1K Primer Filler VOC

| | |
|---|---|
| **Application:** | 1K Primer Filler |
| **Key Features:** | Universal sanding filler. Recoatable after 75 min drying at 20°C. Excellent filling properties, good weather resistance, excellent hardness, fast drying. |
| **Remarks:** | Suitable surfaces: Old paint work, aluminum, steel and galvanized steel. |

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| **Storage temperature** | 5-40 °C |
| **Shelf life** | 24 months |

| | | | |
|---|---|---|---|
| **Mixing Ratio** | 100 % by volume | N55-V15 NORBIN 1K Primer Filler VOC | |
| **Thinner** | 10 % by volume | N85-025 NORBIN Thinner | |
| **Spray viscosity at 20°C** | DIN 4: 25-30 s | **Potlife at 20°C** | |

**Safety advice:**
Flammable. Observe label precautions.
2004/42/IIB(c I)(540)390: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 390 g/l. It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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| | | HVLP spray gun | Compliant gravity-feed spray gun |
|---|---|---|---|
| **Application pressure** | bar | 2 | 2 |
| **Nozzle size** | | 1.6-1.7 | 1.6-1.7 |
| **Number of spray coats** | | 2 - 3 | |
| **Flash off at 20°C** | min | 5 minutes flash off between coats | |
| **Film thickness** | µm | 60-80 | |

| | **Drying** | |
|---|---|---|
| | **Drying at 20°C** | Ready to sand: 60 min,<br>Ready to paint: 75 min |
| | **Drying at 60°C** | Ready to sand: 30 min |
| | **Drying Remark** | Drying time and pot life may change according to film thickness, ambient temperature, humidity. Above values are given according a room temperature at 20°C. |

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