

# NORBIN Fast Clear VOC

## N15-V25 NORBIN Fast Clear VOC

**Application:** Fast drying 2K VOC clear suitable for small repairs (blend-in repairs, refinishing of one or two vertical panels).

**Key Features:** VOC clear, very fast drying, good hardness, good polishing behavior.

**Storage temperature** 5-40 °C  
**Shelf life** 36 months

**3:1:1**



**Mixing Ratio**

100 % by volume N15-V25 NORBIN Fast Clear VOC



**Hardener**

33 % by volume N75-V21 NORBIN Clear Hardener VOC



**Thinner**

33 % by volume N85-021 NORBIN Thinner



**Spray viscosity at 20°C**

DIN 4: 23-25 s

**Potlife at 20°C**

1.5 h

**Safety advice:**

Flammable. Observe label precautions.

2004/42/IB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l. It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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	 HVLSP spray gun	 Compliant gravity-feed spray gun
<b>Application pressure</b>	<b>bar</b>	2
<b>Nozzle pressure</b>	<b>bar</b>	0.7
<b>Nozzle size</b>		1.3 1.3-1.4
<b>Film thickness</b>	<b>µm</b>	40-60
<b>Application Remark</b>	2 layers with 3 minutes flash off between coats or 1 thin and 1 full coat on vertical surfaces without flash off.	

## Drying



### Drying at 20°C

2 hours dust free  
3 hours ready for assembly

### Drying Remark

Total hardness: after 24 hours  
Drying time and pot life may change according to film thickness, ambient temperature, humidity and hardener type. Above values are given according to standard hardener and room temperature at 20°C.

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